NOTES:
1.- DEBURR AND BREAK SHARP EDGES.

2.- PART TO BE MACHINED FROM CASTING 281856-0004

3 - MARK PER N.R.:03.06.02.

4 - INSTALL ITEM 1 3/4 TO 1 1/2 THREADS BELOW SURFACE. REMOVAL OF INSTALLATION TANG NOT REQD ON BLIND HOLES. REMOVE INSTALLATION TANG ON ALL THROUGH HOLES.

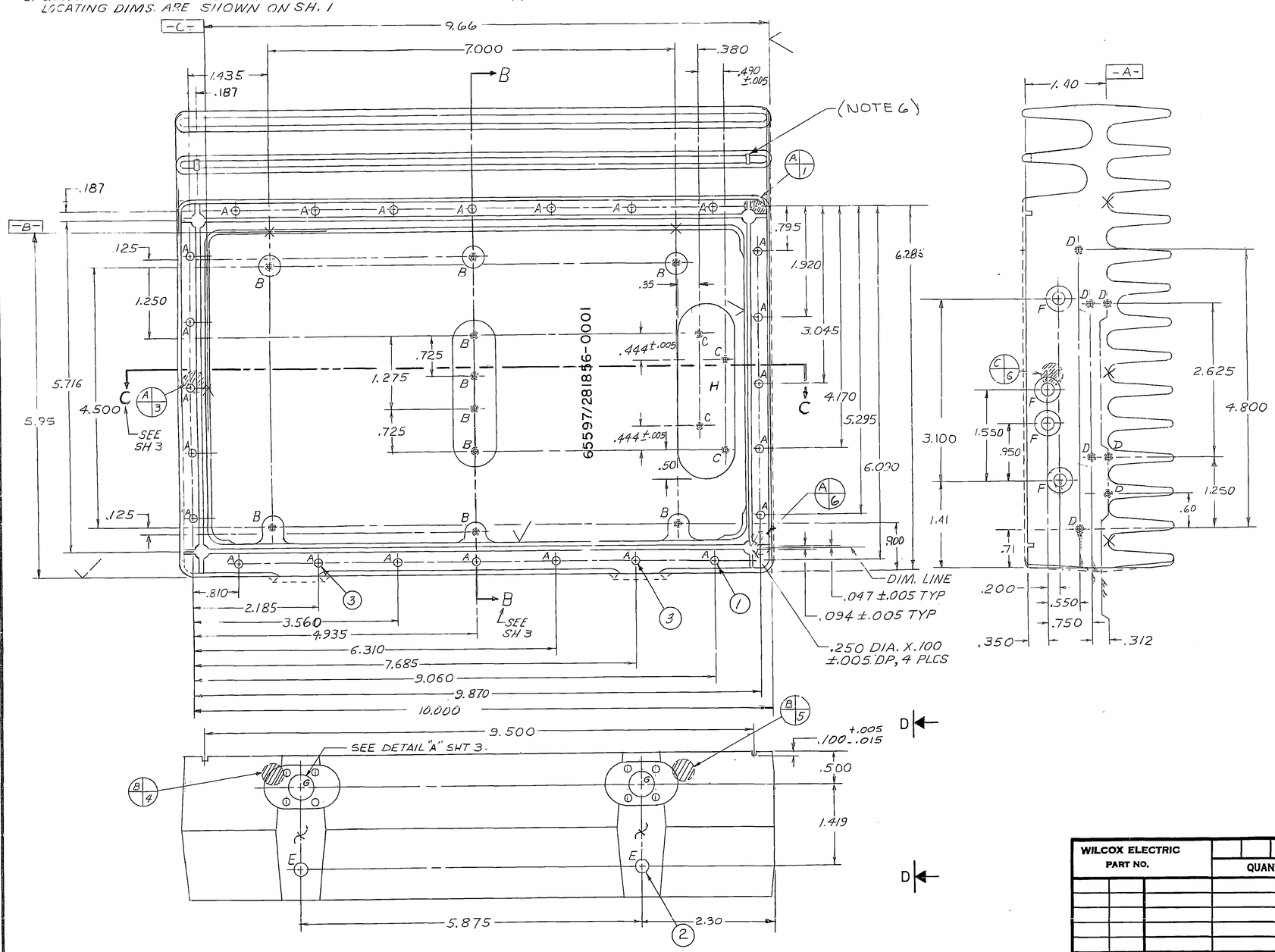
5.- CASTING DATUM SYMBOLS ARE FOR REF. LOCATING DIMS. ARE SHOWN ON SH. 1

6. .090 WIDE GROOVE MAY EXTEND INTO FIN FOR CUTTER RELIEF.

7. TAP DRILL THRU PERMISSIBLE

8. DASHED LINES REPRESENT CAST SURFACES BEFORE MACHINING.

9 INSTALL ITEM 2 FLUSH WITH TO 1 1/2 TURN BELOW SURFACE. REMOVE INSTALLATION TANG.



REVISIONS

ZONE	LTR.	DESCRIPTION	DATE	APPROVED
	A	PRELIMINARY RELEASE PER CMCN 257	7-10-81	RK
	A2	PICT - ALL VIEWS REVISED EXTENSIVELY. REVISED NOTES 2,4, & 6. ADDED NOTES 7, 8 & 9; PER CMCN 386. L.B./R.KEITH 6-18-81	6-18-81	V. Horak
	A3	RT SIDE PICT - ADDED SYM D HOLE (1 PLACE) & LOC DIM. .60; FRONT PICT - RELOCATED DIM LINE FOR DIM 9.66. PER CMCN 716. R.KEITH	7-24-81	V. Horak
	A4	PICT - RELOCATED DATUM FEATURE SYM -B- & LEADER LINE FOR DIM 5.95; RELOCATED LEADER LINE FOR DIMS .900 & 6.090. PER CMCN 751. R.KEITH 10-8-81	10-9-81	V. Horak
	A5	REVISED SHT. 3 NO CHANGE THIS SHT. PER CMCN 819 M. L. 10-22-81	10-22-81	V. Horak
	A6	PICT - ADDED 'H' SPOTFACE OVAL & LOC DIM .13 & .37; PER CMCN 974. R.KEITH 11-16-81	11-18-81	V. Horak
	A7	NOTE 9 "...1 1/2 TURNS..." WAS "...1/2 TURN..." BOTTOM PICTURE DIM .100 +.005 -.015 WAS DIM .100 ±.005. PER CMCN 1022. J.L.S. 12-2-81	12-3-81	V. Horak
	A8	REVISED SHEET 3, NO CHANGE THIS SHEET. PER CMCN 1104. M.GONZALES 12-15-81	12-16-81	V. Horak
	A9	TOP PICT - DIM .094 ... TYP WAS: .090 ... TYP. DIM .047 ... TYP WAS: .045 ... TYP; PER CMCN 1155. R.KEITH 1-11-82	1-12-82	V. Horak
	A10	REVISED SH. 2; NO CHANGE THIS SH. PER CMCN 1209 R.KEITH 1-22-82	1/24/82	[illegible]
	A11	NOTE 4 ... ADDED EXCEPT AS NOTED: PICT - ADDED ITEM CALLOUT 1 & 3; ITEM CALLOUT 3 WAS 1, (1 PLACE). PER CMCN 1405. R.KEITH 3-23-82	3/23/82	[illegible]
	A12	PICT - DIM .35 WAS: .13 DIM .50 WAS: .37 TO LOCATE H OVAL. PER CMCN 1507. R.KEITH 4-21-82	4-22-82	[illegible]
	A13	REVISED SH. 1; NO CHANGE THIS SH. PER CMCN 1552. R.KEITH 5-11-82	5-12-82	[illegible]
	A13	FINAL RELEASE ERF F3B	7-21-82	RK
	B	TOP PICT - DIM .444 ±.005 (2plcs) WAS: .444 (2 PLCS); Dim. .490 ±.005 WAS: .49; PER ECN 39131. R.KEITH 8-4-82	8/4/82	[illegible]
	B	BOTTOM PICT - AT DIM 2.30 RELOCATED LEADER LINE TO MACHINED FLAT. PER PID 7034. R.KEITH 9-14-82	9-14-82	[illegible]
	C	REVISED NOTE 4. PER ECN 39482. R.KEITH 11-29-82	11/30/82	[illegible]
	D	REVISED SH. 3; NO CHANGE THIS SH. PER ECN 39961 R.KEITH 2-20-84	3/21/84	[illegible]

WILCOX ELECTRIC PART NO.	QUANTITY REQUIRED	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL OR NOTE	SPECIFICATION	CODE IDENT. NO.
				LIST OF MATERIALS OR PARTS LIST			

ALL DIMENSIONS ARE SHOWN IN INCHES.
ALL DIMENSIONS APPLY AFTER FINISH.
REMOVE ALL BURRS AND SHARP EDGES.

TOLERANCES UNLESS OTHERWISE SPECIFIED

2 DECIMAL .XX	± .02
3 DECIMAL .XXX	± .010
FORMED ANGLE	± 1.0°
HOLE DIAMETERS	± .003
MACH. SURFACES	125 √

DRAWN BY	J. Wiley	3-31-81
DRAFTING APPROVAL	JLS	4-2-81
E. E. APPROVAL	J.W. Brown	4-30-81
M. E. APPROVAL	V. Horak	4-30-81
COMP. APPROVAL	— " —	—
CONF. MGMT.	R Keith	7-21-82

CONTRACT NO. FA79WA-4317

WILCOX ELECTRIC, INC. KANSAS CITY, MO. • U.S.A.
A Subsidiary of Northrop Corporation

ENCLOSURE, RF DRIVER AND POWER AMPLIFIER

MATERIAL: SEE NOTE 1, SH 1

FINISH: 104131014-1

APPROVED

APPROVED

SIZE	CODE IDENT. NO.	
D	65597	281856

SCALE 1/1 SHEET 2 OF 3

DASH NO.	NO. REQD.	NEXT ASSY	USED ON
		SEE SH 1	
		APPLICATION	

PART NO. — " — SHOWN